

- 1 -

TITLE: ACTIVE FILTER FOR REDUCTION OF COMMON MODE CURRENT

CROSS REFERENCE TO RELATED APPLICATIONS

5 This application is a divisional of U.S. Patent Application Serial No. 09/816,590, filed March 23, 2001, in the name of Brian R. Pelly and entitled ACTIVE FILTER FOR REDUCTION OF COMMON MODE CURRENT” which application is related to and claims priority to Provisional Application Serial Nos. 60/192,976, filed March 28, 2000 and 60/211,999 filed June 16, 2000.

FIELD OF THE INVENTION

10 This invention relates to filters for electrical circuits and more specifically relates to an active filter for reducing or redirecting the common mode current in switch mode power supplies and particularly for reducing the common mode current and EMI in a PWM motor drive circuit.

BACKGROUND OF THE INVENTION

15 High-speed switching devices such as bipolar transistors, MOSFETs and IGBTs enable increased carrier frequency for voltage-source PWM inverters, thus leading to much better operating characteristics. High-speed switching, however, causes the following serious problems, originating from a high rate-of-change in voltage and/or current:

- 20 a) ground current escaping to earth through stray capacitors inside motors and through long cables;
- b) conducted and radiated EMI;
- c) motor bearing current and shaft voltage; and

d) shortening of insulation life of motors and transformers.

5 The voltage and/or current change caused by high-speed switching produces high-frequency oscillatory common-mode and normal-mode currents when the switching device(s) change state because parasitic stray capacitance inevitably exists inside a load, for example, an ac motor, as well as inside the switching converter. Thus, each time an inverter switching event occurs, the potential of the corresponding inverter output terminal moves rapidly with respect to ground, and a pulse of common mode current flows in the d-c link to the inverter, via the capacitance of the heatsink motor cable and motor windings to ground. The amplitude of this pulse of current for a class 10 B (residential) motor drive is typically several hundred millamps to several amps; and the pulse width is typically 250 to 500 ns. For a class A drive (Industrial), and depending on the size of the motor and length of the motor cable, the pulse current amplitude is typically several amperes with a pulse width of 250 ns to 500 ns, to 20 amperes or more with a pulse width of 1 to 2 micro seconds.

15 The common mode oscillatory currents may have a frequency spectrum range from the switching frequency of the converter to several tens of MHZ, which creates a magnetic field and will produce radiated electro-magnetic interference (EMI) throughout, thus adversely affecting electronic devices such as radio receivers, medical equipment, etc.

20 A number of Governmental restrictions apply to the degree of permissible line current EMI and permissible ground current in certain motor applications. Thus, in Class B residential (appliances), applications, ground current must be kept below from 1 to 20 mA over a frequency range from 0 to 30 kHz respectively (over a logarithmic curve); and conducted line current EMI must be kept below designated values (less than 25 about 60 dB μ V) over a frequency range of 150 kHz to 300 MHZ. For motor drive applications designated as class A Industrial applications, limitations on ground current

are less stringent, but line current EMI is still limited over the 150 kHz to 30 MHz range.

Generally, common-mode chokes and EMI filters, based on passive elements, may not completely solve these problems. Passive filters, consisting of a common mode inductor and “Y” capacitors in the input ac line have been used to filter the common mode current in such motor drive circuits. Passive common mode filters may place limits on the PWM frequency which can be used, are physically large (frequently a major fraction of the volume of the motor drive structure) and are expensive. Further, they are functionally imperfect in that they exhibit undesired resonance which runs counter to the desired filtering action. Further, in general purpose industrial drives, the drive circuit and motor are often connected by cables which are up to 100 meters or more long. The longer the cable, the greater the conducted common mode EMI in the motor cable, and the larger the required size of a conventional passive common mode input filter.

A common-mode transformer with an additional winding shorted by a resistor is known which can damp the oscillatory ground current. Unfortunately, a small amount of aperiodic ground current will still remain in this circuit.

Active filters for control of the common mode current in a pulse width modulated (PWM) controlled motor drive circuit are well known. Such devices are typically described in the paper an Active Circuit for Cancellation of Common-Mode Voltage Generated by a PWM Inverter, by Satoshi Ogasawara et al., IEEE Transactions on Power Electronics, Vol. 13, No. 5, (September 1998 and in Patent 5,831,842 in the names of Ogasawara et al.

Figure 1 shows a typical prior art active filter circuit or EMI and noise canceller for an a-c motor. Thus, in Figure 1, an a-c source comprising an input terminal L and a neutral terminal are connected to the a-c input terminals of a full wave bridge connected rectifier 40. While a single phase supply is shown, the principles in this and

in all Figures to be described can be carried out with a three-phase or multi-phase input. The positive and negative busses of rectifier 40 contain points A and D respectively and are connected to a three-phase bridge connected PWM controlled inverter 41, at inverter terminals B and F. The output a-c terminals of the inverter are connected to a-c motor
5 42. A filter capacitor 40a is also connected across terminals B and F. Motor 42 has a grounded housing connected to ground wire 43 with ground terminal 43a.

The active filter consists of a pair of transistors Q_1 and Q_2 , connected across the d-c output lines of rectifier 40 with their emitters connected at node E. These define amplifiers which are controlled by output winding 44 of a differential transformer
10 having input windings 45 and 46 connected in the positive and negative output busses of rectifier 40. The winding polarities are designated by the conventional dot symbols. Winding 44 is connected between the control terminals of transistors Q_1 and Q_2 and the common emitter node E. A d-c isolating capacitor 47 is connected to ground line 43 at node C.

The active filter including capacitor 47 defines a path for diverting the majority
15 of the common mode current which can otherwise flow in the path L or N, A, B, M (motor 42), 43, 43a and back to L or N; (or in the reverse path when polarity reverses) or in path L or N, D, F, M, 43, 43a (or in the reverse path when polarity reverses). Thus, most common mode current can be diverted, for currents from positive terminal
20 A, in the path B, M, C, E, Q_2 , F, B, for "positive current", and in the pattern B, M, C, E, Q_1 , B for "negative" current. by the proper control of transistor Q_1 and Q_2 . The path for common mode current flowing into negative terminal D follows the path F, M, C, E, Q_2 , F for "positive" current and F, M, C, E, Q_1 , B for "negative" current. The degree of diversion depends on the current gain of winding 44 and the current gain of Q_2 , for
25 "positive current", and the current gain of winding 44 and current gain of Q_1 , for "negative" current. In order to obtain a sufficient degree of diversion of the common

mode current, the overall current gain of winding 44 and transistors Q_1 and Q_2 must be high.

5 The sensing transformer 44, 45, 46 of Figure 1 has been large and expensive in order to provide sufficiently high current gain. It would be very desirable to reduce the size and cost of this transformer without jeopardizing the operation of the circuit. A further problem is that because of the high gain required, this closed-loop circuit has a tendency to produce unwanted oscillation.

10 Further, it has been found that the transistors Q_1 and Q_2 may not be able to operate in their linear regions over a large enough range within the "headroom" defined by the circuit, thus defeating the active filtering action. The headroom, or the voltage between the collector and emitter of transistors Q_1 and Q_2 is best understood by considering the approximate equivalent circuit of Figure 1, as shown in Figure 2, in which the ground potential at C is the same as that of the neutral line in Figure 1. Transistors Q_1 and Q_2 are shown as resistors R_1 and R_2 respectively with respective
15 parallel connected diodes. The d-c bridge 40 is shown as two d-c sources 50 and 51, each producing an output voltage of $V_{DC}/2$ where V_{DC} is the full output voltage between the positive and negative busses at terminals A and D, and an a-c source 52 having a peak a-c voltage of $V_{DC}/2$.

20 It can be seen from Figure 2 that headroom can disappear at different portions of the cycle of source 52. Thus, consider a first situation in which the leakage impedances of transistors Q_1 and Q_2 are the same. In this case, the values of resistors R_1 and R_2 in Figure 2 are about equal. Now, as the ground potential at terminal C swings between $(+)V_{DC}/2$ and $(-)V_{DC}/2$ with respect to the d-c midpoint at node 53 in Figure 2, the potential at the emitters of transistors Q_1 and Q_2 also swings between
25 $(+)V_{DC}/2$ and $(-)V_{DC}/2$, if it is assumed that the impedance of capacitor 47 is much smaller than R_1 and R_2 . Therefore, during the periods when the potential at node E is close or equal to the potential of the d-c bus (at points B or F), insufficient voltage

headroom exists for the relevant transistors Q_1 or Q_2 to operate as linear amplifiers, and the active filtering action is lost.

5 Consider next a condition in which the ground potential at C is the same as that of the neutral input line N in Figure 1, and the leakage current of transistor Q_2 is now much higher than that of transistor Q_1 , which, in Figure 2 would be represented by the condition that R_2 is much less than R_1 . This then biases the potential at E toward the negative d-c bus (at F). Therefore, the potential at E resides at the negative bus potential for a significant portion of each input cycle. During this period, transistor Q_2 cannot operate as a linear amplifier and the active filtering action is lost.

10 Consider next the condition where the ground is at N and the resistance of transistor Q_1 is much less than that of transistor Q_2 ; that is, R_1 is much less than R_2 . This would bias point E toward the positive d-c bus (point B) so that, for a significant portion of each input cycle, transistor Q_1 cannot operate as a linear amplifier.

15 Lastly, consider a condition in which a small a-c potential (dotted line a-c source 52a in Figure 2) exists between the ground wire 43 and neutral N of Figure 1, as would occur if the grounded neutral of the supply transformer is electrically remote from the ground connection of the motor drive itself. In that case, the ground potential will swing between $+(dV + V_{DC}/2)$ and $-(dV + V_{DC}/2)$ where dV is the peak of the voltage wave shape of source 52a in Figure 2. If the leakage characteristics of transistors Q_1 and Q_2 are about equal, the potential at E will attempt to swing by dV above the positive bus and by $(-) dV$ below the negative d-c bus. During these periods, the voltage at E is clamped to the bus voltage by the low impedance reverse characteristics of transistors Q_1 and Q_2 . Thus, no voltage headroom exists for the transistors to operate during these periods.

25 It would be very desirable to provide a circuit which provides sufficient headroom for transistors Q_1 and Q_2 under the above described conditions and for

clamping the headroom voltages to a prescribed minimum level; or for regulating the average voltage at point E to the d-c midpoint potential.

The active filter of the prior art, as shown in Figure 1, is always connected across the full d-c bus voltage. This requires a high enough voltage rating for the transistors Q₁ and Q₂ and causes a relatively high power dissipation in the active filter components. It would therefore be desirable to operate the active filter at a lower voltage, if possible, without degrading the performance of the active filter.

SUMMARY OF THE INVENTION

In accordance with a first feature of the invention, an operational amplifier is used as a buffer/amplifier between the current sensing transformer and the transistors Q₁ and Q₂. This permits a substantial reduction in the size of the common mode transformer, without affecting the operation of the circuit.

In accordance with a further feature of the invention, and to ensure sufficient headroom for the transistors Q₁ and Q₂ of Figure 1, a pair of series connected balancing resistors are connected in parallel with respective ones of transistors Q₁ and Q₂. The novel resistors will have a value which ensures that sufficient voltage headroom is always maintained for transistor Q₁ and Q₂. This permits a current flow which is significantly higher than the maximum possible leakage current of transistors Q₁ and Q₂.

Alternatively, a further novel circuit which has substantially less power dissipation while still maintaining sufficient headroom for transistors Q₁ and Q₂ is provided, using active clamps for the voltage headroom of the transistors Q₁ and Q₂. In this circuit, the instantaneous voltage across each of transistors is sensed and compared to respective references. If the headroom voltage falls below the reference, a feedback error is fed back to the amplifier which drives the transistors Q₁ and Q₂ to maintain the required headroom. This novel circuit substantially reduces the power dissipation

needed for voltage headroom maintenance and reduces the magnitude of ground current at line frequency through the d-c isolating capacitor 47.

In accordance with a still further feature of the invention, the headroom voltage control is carried out employing a reference voltage which is equal to one-half of the d-c bus voltage. The voltage at the emitter node E is then compared to this reference and the transistors Q_1 and Q_2 are controlled by an active regulation scheme which regulates the average voltage at E to the d-c midpoint voltage.

In the circuits described above, the amplifiers used need a source of operating or control or biasing voltage. A novel floating power supply is provided which derives its power from the d-c bus voltage and permits all output control voltages to move dynamically within the positive and negative bus voltage. This is accomplished by providing respective current source circuits connected to the positive and negative busses, respectively, and connected to one another through zener reference diodes. The nodes between the current sources and diodes and the node between the diodes form outputs for two control voltages and a common voltage reference which all swing dynamically with the bus voltage.

In a still further embodiment of the invention, the operating voltage across the active filter is sourced from a separate "filter bus" voltage which is lower than the full bus voltage. The active filter acts otherwise identically to a circuit driven from the full bus voltage. This novel circuit reduces the power dissipation in the active filter components and lowers the voltage rating of the transistors Q_1 and Q_2 .

In accordance with a further important feature of the invention, selected active filter components are integrated into a single silicon chip, defining an active filter IC chip containing the principle active filter components and having suitable pin-outs for receiving the various input and bus connections.

A novel architecture is also provided, enabling the use of a very small toroidal current transformer as the common mode sensor. Unlike the architecture in Figure 1,

which requires a high gain, this novel architecture requires a gain of only unity, and thus avoids the above mentioned problem of unwanted oscillation. The architecture may also be implemented by MOSFET transistors instead of bipolars for improved linearization of the amplifier transfer characteristics wider bandwidth and improved ruggedness.

BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 is a circuit diagram of a prior art common mode active filter for a motor drive circuit.

5 Figure 2 is an equivalent circuit of the circuit of Figure 1 to illustrate the issue of headroom voltage.

Figure 3 is a circuit diagram of one improvement of the invention which employs a buffer amplifier between the current sensing transformer and the transistors.

Figure 4 shows modification of the circuit of Figure 3 in which the current sense primary windings are placed in the a-c circuit.

10 Figure 5 is a circuit diagram of a further modification of the circuit of Figure 3 in which the primary winding of the current transformer is in the ground wire.

Figure 6 (on the same sheet as Figure 13) shows an improvement of the circuit of Figure 3 which employs balancing resistors across the transistors to ensure sufficient headroom for their operation.

15 Figure 7 shows a further embodiment of a circuit for insuring headroom using an active clamp circuit.

Figure 8 is a still further embodiment of a headroom control circuit, in which the midpoint d-c bus potential is actively regulated.

Figure 9 is an equivalent circuit of the circuit of Figure 8.

20 Figure 10, 11 and 12 show the ground voltage, the voltage across transistors Q_1 and Q_2 , the voltage across the filter capacitor and the ground current i_{GND} at line frequency for three different headroom conditions.

Figure 13 (on the same sheet as Figure 6) shows a novel power supply for the amplifier circuits of the prior figures which derives its power from the d-c bus.

25 Figure 14 is a circuit diagram of an improvement of the prior described circuits in which the filter bus voltage is less than the main d-c bus voltage.

Figure 15 is an alternative to the circuit of Figure 14 in which the reduced filter bus voltage is derived from a dropping resistor and zener diode circuit.

Figure 16 is another circuit for deriving a reduced filter voltage using series bus capacitors.

5 Figure 17 is a circuit for deriving a reduced filter voltage of one-half of the full bus voltage and employing a voltage doubler.

Figure 18 is a circuit similar to that of Figure 17 in which the filter voltage is less than one-half of the full d-c bus voltage.

10 Figure 19 is a diagram of an integrated circuit chip into which selected ones of the filter components of the preceding figures are integrated into a single chip of silicon.

Figure 20 shows the architecture of a circuit having an active filter IC chip in a switching power supply.

Figure 21 shows a feedback based architecture using an active filter IC chip in a motor drive circuit with the current sensor primary in the ground wire.

15 Figure 22 shows a modification of the architecture of Figure 21 employing a feed forward system which permits improved operation.

Figure 23 shows an architecture like that of Figure 21, but using a differential current transformer.

Figure 24 shows the architecture of Figure 22 with a differential transformer.

20 Figure 25 shows the novel active filter of the present invention using power MOSFETs instead of bipolar transistors for devices Q_1 and Q_2 .

Figure 26 is an improvement of Figure 25, adding further control elements.

Figure 27 shows a modification of the circuit of Figure 26 for improved control of the quiescent bias current.

25 Figure 28 shows a full circuit diagram of a preferred embodiment of the common mode filter of the invention.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Figure 3 shows an improvement of the circuit of Figure 1 wherein like numerals designate similar components as is true throughout this specification. Figure 3 further shows, in schematic fashion, a heat sink 49 which receives the IGBTs (or MOSFETs) of the PWM inverter 41. Heat sink 49, like the housing of motor 42, is connected to ground line 43. In Figure 3, however, a novel improvement is added which permits a substantial reduction in the size of the transformer 44, 45, 46 without affecting the operation of the active filter function. Thus, in Figure 3, an operational amplifier 70 is added to the circuit to act as a buffer/amplifier between the secondary of the common mode current sensing transformer 44, 45, 46 and the transistors Q_1 and Q_2 . This permits the size and cost of transformers 44, 45, 46 to be substantially reduced.

While the primary windings 45 and 46 of the common mode transformer are shown in Figure 3 at the output of rectifier 40, they may be placed in the a-c input lines as shown in Figure 4; or, if desired, a single primary winding 71 can be connected in series with the ground terminal, as shown in Figure 5. In all cases, the secondary winding 44 is simply coupled to one or more primary windings which carry or otherwise produce a signal related to the common mode current.

Regardless of the connection used, the novel circuits of Figures 3, 4 and 5 will divert the majority of the common mode current flow into the isolator capacitor 47 and transistors Q_1 and Q_2 and away from the external ground wire connected to 43a.

The circuits of Figures 1, 3, 4 and 5 will operate as desired provided transistors Q_1 and Q_2 always have sufficient voltage "headroom" to allow them to operate as linear amplifiers. However, as pointed out earlier with reference to Figure 2, there are situations in which this headroom disappears during certain portions of the input voltage cycle. In accordance with another feature of the invention and as shown in Figure 6 a novel circuit employing balancing resistors will ensure adequate headroom under these

conditions. Thus, in Figure 6, two resistors 85 and 86 are connected across transistors Q_1 and Q_2 respectively. Note that the full circuit is not shown in Figure 6, it is being noted that such resistors are intended to be connected across the transistors Q_1 and Q_2 in Figures 1, 3, 4 and 5.

5 Resistors 85 and 86 must satisfy the following conditions:

1. Their values must be of the same order of magnitude as the reactance of capacitor 47 to ensure that the peak value of the a-c component of voltage at line frequency and developed across transistors Q_1 and Q_2 is substantially less than one-half the peak d-c bus voltage. For example, capacitor 47 may have a typical value of 0.01
10 μF and, at line frequency, the resistors 85 and 86 will be 265 kohms each.

2. Resistors 85 and 86 must be sized to carry significantly higher current than the maximum possible leakage current of transistors Q_1 and Q_2 , in order to “swamp” differences in their leakage currents and ensure an approximately equal voltage balance across the transistors. In a specific example, in a circuit having a
15 maximum d-c bus voltage of 400 volts with transistors Q_1 and Q_2 having a maximum leakage current of 0.5 mA each and capacitor 47 having a capacitance of 0.01 μF , the current through resistors 85 and 86 at half the bus voltage, i.e., 200 volts, should be about 2 mA. Thus, resistors 85 and 86 should be about 100 kohms. This is the value to be chosen since it is less than the 265 kohm value required by criteria 1 above.

20 The power dissipation in the 100 kohm resistors at the bus voltage of 400 volts is about 400 mw. A line frequency component of ground current of about 0.5 mA will be drawn through resistors 85 and 86 and the capacitor 47.

As will be later discussed, it would be desirable to integrate the control circuitry for the active filter into an integrated circuit. Thus, the power dissipation should be
25 reduced as much as possible. Figure 7 shows a circuit for the control of headroom

which does not require resistors and which reduces power dissipation to about 20 mw. The circuit of Figure 7 also reduces the line frequency ground current drawn through capacitor 47 from 0.5 mA to 0.2 mA.

5 The principle of operation of the circuit of Figure 7 is to actively clamp the voltage headroom for transistors Q_1 and Q_2 . This is done by sensing the instantaneous voltage across each of the transistors Q_1 and Q_2 and comparing it to a reference. If the headroom falls below the reference value, an error signal is produced and is fed back to amplifier 70 to drive the base of transistors Q_1 or Q_2 to maintain the desired headroom. Thus, transistors Q_1 and Q_2 will carry the common mode current and will also carry a
10 small added component of current so as to maintain their necessary headroom. The power dissipation in each of transistors Q_1 and Q_2 is only about 20 mw at a bus voltage of 400 V, compared to 400 mV for each of resistors 85 and 86 in Figure 6.

Referring now to Figure 7, summing circuits 90, 91 and 92 and amplifiers 93 and 94 are added as shown. Figure 7 also shows power supply d-c sources 95 and 96 for
15 providing to V_{DD} and V_{SS} inputs respectively to operational amplifier 70. Each of summing circuits 90 and 91 have one input connected to (+)DC Bus and (-)DC Bus respectively, and another input (terminals 97 and 98 respectively) connected to reference voltages $(-)v_e$ and $(+)v_e$ respectively which are the headroom reference voltages for transistors Q_1 and Q_2 respectively. The summed voltages e_{in} and e_{in}^1 respectively of
20 devices of 90 and 91 are applied to operational amplifiers 93 and 94 respectively which have outputs e_{out} and e_{out}^1 which are applied to inputs of summing circuit 92. The linear shapes of the characteristic outputs e_{out} and e_{out}^1 are shown on the drawing in circled insets. The output of circuit 92 (an error signal output) is connected through high frequency filter 99 to the input of amplifier 70.

25 Thus, amplifier 70 will amplify the error signal; and amplifiers 93 and 94 respectively prevent the headroom voltages for transistors Q_1 and Q_2 from falling below their respective reference voltages.

In more detail, +DC BUS to COM_{REF} (-v_e) is a negative reference voltage, which sets the required value of the +DC BUS to COM voltage. The value of this reference (-)v_e is set to yield the desired headroom clamping level for transistor Q₁, based on the worst case assumption that the emitters of transistors Q₁ and Q₂ could instantaneously
5 be positive with respect to COM by VDD. Thus +DC BUS to COM REF is set to represent the required minimum headroom for Q₁, plus VDD.

The difference between +DC BUS to COM REF (-ve) and the actual +DC BUS to COM voltage (+ve) is fed to the input of amplifier 93. The output of amplifier 93 is zero for positive input, and positive for negative input voltage. When the +DC BUS to
10 COM voltage is greater than the absolute value of +DC BUS to COM REF, e_{in} is positive, and the output of amplifier 93 is zero. When +DC BUS to COM attempts to become less than the absolute value of +DC BUS to COM REF which is set to represent the required minimum headroom for Q₁, plus VDD, e_{in} becomes negative, and the output e_{out} of amplifier 93 becomes positive. This output is inverted at the summing junction
15 92, then passed through the HF filter 99 to the amplifier 70, biasing the output of this amplifier negatively. The result is that transistor Q₂ is biased on just sufficiently that the voltage headroom across transistor Q₁ is regulated to the set value.

The (-)DC BUS to COM REF is a set positive reference voltage at terminal 98. The required value of this reference represents the required minimum headroom for
20 transistor Q₂, plus the absolute value of VSS.

The difference between (-)DC BUS to COM REF (+ve) and the -DC BUS to COM voltage (-ve) is fed to the input of amplifier 94. The output of amplifier 94 is zero for negative input, and negative for positive input voltage. When the absolute value of the (-)DC BUS to COM voltage is greater than (-)DC BUS to COM REF, e¹_{in} is
25 negative, and the output of A3 is zero. When the absolute value of the (-)DC BUS to COM voltage attempts to become less than (-)DC BUS to COM REF, e¹_{in} becomes positive, and the output e¹_{out} of amplifier 94 becomes negative. This output is inverted

at the summing junction 92, then passed through the HF filter 99 to the input of amplifier 70, biasing the output of this amplifier positively. The result is that transistor Q_1 is biased on just sufficiently that the voltage headroom across transistor Q_2 is regulated to the set value.

5 The HF filter 99 removes high frequency components from the error signal, caused by the common mode current of the inverter/motor that flows through C_{FILT} 47. Thus the closed loop regulator corrects against errors of potential at E that would otherwise occur at line frequency, but essentially does not attempt to make corrections for faster instantaneous deviations due to the switching events of the inverter.

10 Figure 8 shows a further alternative to the circuit of Figure 6 in which the voltage at node E of the common emitters of transistors Q_1 and Q_2 is sensed and the average value of this voltage is regulated to the d-c midpoint voltage. Thus, in Figure 8, a reference voltage circuit defining the d-c mid-voltage consists of resistors 105 and 106 which are low power resistors which are of equal value and produce voltage at node
15 107 which is the midpoint of the d-c voltage between the (+)DC Bus and (-)DC Bus voltages. This d-c midpoint reference voltage, and the potential at node E are applied to, and compared by, a summing comparator 108. The difference output is then applied to amplifier 109 and its output error signal is connected via HF filter 99 as an input to amplifier 70.

20 In operation, if the voltage at E attempts to rise above the d-c midpoint reference potential at node 107, amplifier 109 delivers a negative bias signal to the input of amplifier 70. The output of amplifier 70 also assumes negative bias, turning on transistor Q_2 to the extent necessary to correct the voltage at emitter node E and back towards the d-c midpoint reference potential.

25 Conversely, if the voltage at E attempts to fall below the d-c midpoint potential, the output of amplifier 70 assumes a positive bias, turning on transistor Q_1 to the extent

necessary to correct the voltage at E back towards the d-c midpoint potential. The HF filter 99 again removes high frequency components from the error signal.

Thus the regulator loop corrects against variations of potential at E that would otherwise occur at line frequency, but essentially does not attempt to make corrections for faster instantaneous deviations caused by the switching events of the inverter.

With the scheme of Figure 8, the average voltage headroom for transistors Q_1 and Q_2 is maintained at approximately half the bus voltage. While this is more than sufficient headroom, a disadvantage, relative to the "headroom clamping" approach of Figure 7, is that the line frequency component of voltage across capacitor 47 is increased and the corresponding line frequency component of ground current that flows through capacitor 47 is relatively high.

Figures 9 to 12 illustrate the design trade-offs between headroom voltage for transistors Q_1 and Q_2 and ground current for the circuits of Figures 1, 7 and 8 (at 60Hz). Figure 9 is an equivalent circuit of a portion of the circuit of Figure 8. The a-c voltage source shown in dotted lines between nodes 107 and 43a is the a-c ground voltage with respect to the DC midpoint reference voltage. This voltage, as shown in Figure 10 is one-half of the peak a-c voltage between a-c lines L and N (assuming a single phase input with N at ground potential) and this voltage drives ground current through capacitor 47.

When the circuit is designed to provide generous headroom for transistors Q_1 and Q_2 as shown in Figure 10, as by regulating the voltage at E to the d-c midpoint potential, the ground current i_{GND} at 60 Hz increases as shown in the bottom graph of Figure 10.

If, however, the voltage at E is allowed to swing freely with respect to the bus potentials, as shown in Figure 11, the line frequency voltage across capacitor 47 is zero and the corresponding line frequency ground current is also zero. The headroom voltage, however, (the center graph of Figure 11), is insufficient for the desired filtering of the common mode motor current (as in Figure 1).

Finally, if, as in Figure 7, a headroom clamping circuit is employed, allowing the potential at node E to swing freely until the headroom falls below a set value, the curves appear as in Figure 12 where headroom for the transistors is clamped to the set value while the 60 Hz ground current is reduced to a small value during the clamp intervals only.

An isolated floating power supply would normally be provided for the needed Vdd and Vss supply voltages for the amplifier circuits of Figures 3, 4, 5, 7 and 8. An obvious way of deriving the required power supply voltages would be via a separate isolated winding on the power supply transformer that serves the control electronics and gate drive circuits.

Figure 13, however, shows an alternative method for deriving the required power supply voltages. Thus, in Figure 13, current sources 120 and 121 feed a fixed current from the d-c bus, to create the Vdd and Vss power supply voltages across the regulator zener diodes 122 and 123 respectively. The currents of sources 120 and 121 must be equal, and independent of the voltage at COM. The voltage then moves dynamically within the positive and negative bus voltages, and the headroom is controlled as described above.

Note that the current sources 120 and 121 cannot be replaced by simple dropping resistors, because the currents of sources 120 and 121 could not then be instantaneously equal, because the two resistors would have different voltages impressed across them as the potential at COM dynamically changes. The difference between such two resistor currents would be forced through capacitor 47, interfering with the active filter function.

The use of the described bus-derived power supply circuit may be limited by the power dissipation associated with the circuit. This depends upon the required power supply current, and the bus voltage. For example, if the maximum required power supply current is 3 mA, and the bus voltage is 200V, the maximum total dissipation due to the power supply would be 600mW, which is acceptable.

Figure 14 is a circuit diagram of a novel active filter which has a reduced operating voltage. Thus, it has been recognized that it is not necessary for the active filter to be connected directly across the full d-c bus voltage. The active filter, complete with the previously described current source power supply, can be sourced from a separate “filter bus” voltage, that can be lower than the full d-c bus voltage. The headroom control methods already described will still operate in the same way to maintain the desired headroom for transistors Q_1 and Q_2 . It is necessary only that a low ac impedance path for the common mode current is provided from the collectors of both transistors Q_1 and Q_2 to one of the main d-c busses. A low ac impedance path to the other main bus is then already in-place, via the main d-c bus capacitor 40a.

Figure 14 shows the arrangement with a separate positive filter bus 130 which provides the positive voltage for the active circuit; the negative bus of the active filter being common with the main negative d-c bus. (It is also possible to provide a separate negative filter bus voltage, with the positive bus of the active filter being common with the main positive d-c bus). The operational amplifier circuits are schematically shown as block 132.

The capacitor 131 provides the required low ac impedance between the positive filter bus 130 and the main negative bus. Flow paths for the common mode current under various operating conditions are the same as those previously described.

The advantages of using a filter bus voltage that is lower than the main d-c bus voltage are:

- (a) a lower power dissipation in the active filter components, including the current source power supply.
- (b) a lower voltage rating is required for the transistors Q_1 and Q_2 , and for the current source transistors of the power supply. A lower voltage rating for transistors Q_1 and Q_2 is advantageous because this permits transistors with better Safe Operating

Area and better high frequency performance, giving faster response and improved performance of the active filter.

5 The use of a filter bus voltage that is lower than the main d-c bus voltage will reduce the allowed swing of line-frequency voltage across transistors Q_1 and Q_2 , because their emitters E must now swing within narrower limits. Thus, in order to maintain the required operating headroom for transistors Q_1 and Q_2 , the line-frequency voltage swing across filter capacitor 47 may be forced to increase, resulting in an increase in the line-frequency component of ground current drawn through capacitor 47. While this would be the case with single phase input with grounded neutral; it would not be the case for
10 three phase input with grounded neutral, or for 1-phase input with midpoint ground. Thus, with a three phase input with neutral ground, the swing of ground voltage with respect to the d-c midpoint is less than 25% of the main d-c bus voltage. The filter bus voltage would therefore have to be reduced to less than about 25% of the main bus voltage before the line-frequency component of current drawn through capacitor 47
15 would increase.

Figures 15 to 18 show alternate circuits for deriving a lower filter bus voltage from the main d-c bus voltage. In Figure 15, the filter bus voltage is derived via a dropping resistor 140 and a voltage regulator diode 141 from the d-c bus. While the resistor 140 dissipates power, it permits power savings in the active filter itself, and may
20 allow improved filter performance, by virtue of using lower voltage and wider bandwidth active components.

Figure 16 employs two series connected d-c bus capacitors 145 and 146, each supporting approximately half the bus voltage. Series connected bus capacitors may be used where the input voltage is 380V or higher. The principle in Figure 16 is to use the
25 voltage across the lower bus capacitor 146, i.e., approximately half the d-c bus voltage, as the filter bus voltage. This requires additional active means shown as active regulator block 147 for keeping the voltages across the two bus capacitors balanced.

Figure 17 shows an arrangement with a single phase supply L, N input to a voltage doubler circuit. The voltage doubler replaces rectifier 40 of the preceding circuits and consists of diodes 160, 161 and capacitors 162 and 163. The main d-c bus voltage is approximately twice the peak line voltage. The voltage across each capacitor is half the full d-c bus voltage. The filter bus 130 is connected to the lower bus capacitor 161 in accordance with the feature of the invention, and is half the full d-c bus voltage. No additional means of balancing the voltages across the doubler capacitors is needed, since balancing of these voltages is a natural result of the operation of the voltage doubler circuit.

Figure 18 is similar to Figure 17, but adds the resistor 140 and zener diode 141 as in Figure 15 to derive a lower filter bus voltage, which is less than one-half of the main d-c bus voltage.

There is next described in Figure 19 an arrangement for integrating the prior described circuits into an integrated circuit active filter chip product.

The integrated circuit of Figure 19 may have numerous filter components integrated into a single silicon chip, as shown by the dotted line periphery 170. The integrated circuit 171 contains transistors Q_1 and Q_2 ; the voltage divider 105, 106 of Figure 8; the floating power supply 120-123 of Figure 13; the amplifiers 70 and 109 of Figure 8 (and a second amplifier 109a). The IC chip 170 then has plural pin-outs including the labeled pins for (+)Filter Bus; (-)Filter Bus; capacitor 47; CT winding 44; and capacitor CV_{DD} , and C_{VSS} . Added pins may be provided for decoupling capacitors and the like.

Figure 20 shows how the integrated circuit 170 has a general application as an active filter in a switching power supply. Thus, the switching power supply may have an input rectifier 40 connected to a-c input lines L and N, and an inverter 41. The output of inverters 41 is connected to a transformer 180 which is then connected to an output rectifier 181. All of parts 40, 41, and 181 are mounted on heat sink 49. The heat sink

is connected to a ground line which contains the primary of a sensing current transformer housing a secondary winding 44, as in Figure 5.

5 The active common mode filter integrated circuit 170 is then connected to the secondary sense winding 44 and controls the common mode current as previously described.

10 The use of the current sensor 71, 44 in Figure 20 is employed rather than the differential CT 44, 45, 46 because such a circuit is more universally applicable and advantageous for power supplies and because there is no external motor which could have an extraneous ground current which would not be picked up by the current transformer.

In the case of a power supply, all the grounded parts are contained within the power supply itself (the output transformer 180 can have a ground screen), and, therefore, there may be no stray external ground current.

15 In the ground connection shown in Figures 5 and 20, the CT 71, 44 will be smaller because it has only one primary winding, sized for the ground current, (the ground wire actually must be same size as the "live" wires) versus two primaries, each sized for the full load current. Also, since the ground current is sensed directly, there is no possibility for differential errors.

20 One basic system architecture for the active common mode filter of the invention is shown in Figure 21 showing a toroidal current sensing transformer 200. A basic design objective is that the toroidal current sensing transformer 200 should be as small as possible. Preferably the primary should be just a single wire 201 that passes directly through the center of the toroidal core, as illustrated in Figure 21.

25 The architecture of Figure 21 is a closed loop feedback based system. It is a feedback system in that the signal on the primary of the sensor 200 is an attenuated signal, so the amplifier consisting of winding 44, buffer 70 and transistors Q_1 and Q_2 must be a high gain amplifier. Consequently, the system is subject to possible

oscillation and requires a moderately large CT. That is, the architecture in Figure 21 basically requires a high current gain, G , between the output current of the amplifier, i_o , and the current input, i_{GND} , to the primary 201 of the current transformer. The reasons for this are:

$$\begin{aligned} \text{a)} \quad \frac{i_{GND}}{i_{COM\ MOT}} &= \frac{1}{1 + G} \\ \text{where } G &= \frac{i_o}{i_{GND}} \end{aligned}$$

Therefore, in order to minimize i_{GND} , G must have a high value.

b) the propagation delay times of the bipolar transistors, Q_1 and Q_2 , result in a lag between the output current i_o , and the input current, i_{GND} , of the CT 200. This lag causes spikes on the ground current waveform at the crossover points. This effect becomes more pronounced as the half-period of the oscillatory current, $i_{COM\ MOT}$, decreases. A typical half-period of $i_{COM\ MOT}$ is 200 to 250 nanoseconds, and the crossover spikes are significant.

The crossover spikes can be reduced by increasing the gain. The higher the gain, the more overdrive current is fed to the bases of transistors Q_1 and Q_2 during the crossover periods, which reduces the lag. The gain can be increased by increasing the number of primary turns of the current transformer. Unfortunately, this is not desirable because it is contrary to the basic design objective of minimizing the size of the current transformer and using a primary wire that passes just once through the center of the CT.

In principle, the gain could be increased by increasing the gain of the operational amplifier circuit 70. In practice, this tends to cause closed-loop oscillation, which has been found to be difficult to suppress.

An improved architecture is shown in Figure 22. The architecture of Figure 22 is a feed forward architecture in which the full forward current $i_{com\ mot}$ flows through the primary winding of CT 200 and the full current is always sensed even as the ground current is being reduced. Consequently, the amplifier needs a gain equal to 1.0. This system, with unity gain, has good stability, and a small CT size. Thus, in contrast to the architecture in Figure 21, this architecture requires unity current gain, G , between the current $i_{com\ mot}$ at the input of the current transformer, and the output current, i_o , of the amplifier.

The ground current, i_{GND} , is:

$$\begin{aligned} i_{GND} &= i_{COM\ MOT} - i_o \\ &= i_{COM\ MOT} - G \cdot i_{COM\ MOT} \end{aligned}$$

For perfect cancellation of the ground current, the gain G must therefore be exactly 1.0.

The fundamental advantages of the architecture of Figure 22 are:

- a) Because the required current gain, G , is only unity, the current transformer 200 can be physically much smaller, with just a single primary wire passing through the center of the toroidal core.
- b) The circuitry has reduced susceptibility to instability, because the overall current gain, from input of the current transformer 200 to the output of the amplifier 170, is only 1.0.
- c) A further advantage of the basic architecture of Figure 22 over that of Figure 21 arises where differential primary windings must be used on the current transformer 200, rather than a single ground current sensing primary.

Figure 23 shows the same basic feedback system architecture as in Figure 21 for the case of a CT 210 with two differential secondary windings 211 and 212 carrying only a small fraction of the common mode current, but carrying the full normal mode current. Small unbalances between the differential windings 211 and 212 will result in

imperfect cancellation of the normal mode current, and will yield a relatively large unwanted normal mode signal at the secondary, in addition to the “desired” common mode signal. The unwanted normal mode signal distorts the desired feedback signal, and upsets the operation of the active filter.

5 Figure 24 shows the same basic proposed feedforward system architecture as in Figure 22, and the differential primary windings 211 and 212 of the CT 210 carry the full common mode current, as well as the full normal mode current. Thus the ratio of unwanted normal mode signal at the secondary 44 of the transformer (caused by imperfect cancellation between the two primary windings), to the wanted common mode
10 signal, is now much lower, (because the common mode signal is much higher). Any residual normal mode signal thus has a relatively much smaller distorting effect on the output of the amplifier.

 A potential design problem with the architecture of Figure 22 is that to obtain good cancellation of the ground current, the input/output current characteristic of the
15 amplifier 170 must be linear, and it must have as close to unity gain and as small a phase lag as possible. MOSFETs are potentially better candidates than bipolar transistors for devices Q_1 and Q_2 , because of their minor propagation delays, as well as their better SOA.

 Linearization of the transfer characteristic can be largely achieved through the
20 use of MOSFET source followers, in conjunction with a standing d-c bias that offsets the gate threshold voltage. Additional “linearizing” feedback around the amplifier can also be added to correct against residual non-linearity and propagation delays. This added feedback does not require high gain, therefore it does not invite closed-loop instability.

25 A basic amplifier circuit implementation employing N channel MOSFET transistor Q_1 and P channel MOSFET transistor Q_2 is shown in Figure 25. In Figure 25, components similar to those of the prior Figures have the same identifying numeral. A

floating power supply 300 is provided to supply biases V_{DD} and V_{SS} . The circuit components are easily integrated into a chip 170 as shown in dotted line outline. Amplifiers 301 and 302 drive N channel MOSFET Q_1 and P-channel MOSFET Q_2 respectively, and provide respective positive and negative d-c bias voltages that offset
5 the gate threshold voltages of the MOSFETs.

Consider amplifier 301, and assume that resistor R_{FB} is open. The output voltage of amplifier 301, shown as e_o , is:

$$e_o = i_s R_s (1 + B) + \frac{R_4 |V_{SS}|}{R_2} \quad (1)$$

where i_s is the output of winding 44, and

R_s , R_1 , R_2 , R_4 , and V_{SS} are shown in Figure 25, and

$$B = \left(1 + \frac{R_4}{R_1} + \frac{R_4}{R_2} \right)$$

R_2 is selected so that:

$$\frac{R_4 |V_{SS}|}{R_2} = V_{gth}, \text{ where}$$

10 V_{gth} is the gate threshold voltage of MOSFET Q_1 . Thus the output voltage of amplifier 301 has a standing d-c bias that substantially cancels the threshold voltage of MOSFET Q_1 .

The output current, i_o , of the source follower circuit comprising Q_1 , R_{SOURCE} , R_{SENSE} is:

$$15 \quad i_o = \frac{i_s R_s (1 + B)}{R_{SOURCE} + R_{SENSE}} \times \left(\frac{1 + gfs (R_{SOURCE} + R_{SENSE})}{gfs (R_{SOURCE} + R_{SENSE})} \right) \quad (2)$$

If $gfs.(R_{SOURCE} + R_{SENSE}) \gg 1$, then equation (2) approximates to:

$$i_o = \frac{i_s R_s (1 + B)}{R_{SOURCE} + R_{SENSE}} \quad (3)$$

Equation (3) shows that i_o is proportional to i_s . This of course is based on the assumptions that (a) V_{gth} is exactly canceled by $\frac{R_4 |V_{SS}|}{R_2}$ and (b) $gfs (R_{SOURCE} + R_{SENSE})$

5 $\gg 1$.

In practice, some degree of non-linearity between i_o and i_s will occur. This non-linearity is reduced by the feedback circuit comprising R_{SENSE} and R_{FB} .

R_{SENSE} is chosen so that $e_{FB} (= i_o \cdot R_{SENSE})$ is nominally equal to $e_{in} (= i_s \cdot R_s)$. i.e. e_{FB} nominally tracks e_{in} . If e_{FB} exactly tracks e_{in} , then the voltage across R_{FB} will be zero, no current will flow in R_{FB} , and the feedback circuit has no modifying effect.

If $(i_o \cdot R_{SENSE})$ becomes greater than $(i_s \cdot R_s)$, feedback current flows through R_{FB} , towards the negative input terminal of amplifier 301; this has the effect of decreasing e_o , thus reducing the error.

Conversely, if $(i_o \cdot R_{SENSE})$ becomes less than $(i_s \cdot R_s)$, feedback current flows through R_{FB} , away from the negative input terminal of amplifier 301; this has the effect of increasing e_o , thus reducing the error.

Consider next the CT 200 and designate its numbers of primary and secondary turns as N_p and N_s respectively.

Returning to equation (3), and substituting $\frac{N_p}{N_s} i_{COM MOT}$ for i_s :

$$i_o = \left(\frac{N_p}{N_s} \frac{R_s (1 + B)}{R_{SOURCE} + R_{SENSE}} \right) i_{COM MOT} \quad (4)$$

By appropriate choice of resistor values and N_s (secondary turns of the CT 200):

$$\frac{N_p}{N_s} \frac{R_s (1 + B)}{R_{SOURCE} + R_{SENSE}} = 1.0$$

and equation (4) becomes:

$$i_o = i_{COM MOT}$$

5 This is the required design condition for $i_{GND} = 0$.

The design principles for the amplifier circuit 302, which drives MOSFET Q2, are similar.

10 It is desirable that MOSFETs Q_1 and Q_2 are automatically biased, so that a small standing d-c bias current flows through these transistors, from the positive d-c bus to the negative d-c bus. This will ensure that these transistors are biased just to the point of conduction, thereby minimizing crossover distortion of the output current i_o .

15 Some form of closed-loop control of the d-c bias point of MOSFETs Q_1 and Q_2 is thus required, (a) to maintain a small standing bias current, which is sufficient to avoid crossover distortion, but small enough to avoid significant d-c dissipation in MOSFETs Q_1 and Q_2 , and (b) to maintain the potential of the common point of the floating supply 300 that powers amplifiers 301 and 302 at approximately the midpoint potential between the positive and negative d-c busses, thus ensuring operating headroom as well as substantially equal dissipation and voltage sharing for MOSFETs Q_1 and Q_2 .

20 Figure 26 shows the added circuits which perform these functions. In Figure 26, amplifiers 311, 312 and 313 are added to the circuit of Figure 25 and may be included within the IC chip 170. Thus, referring to Figure 26, Amplifier 311 senses and amplifies

the voltage across $R_{SOURCE} + R_{SENSE}$. During “passive” periods, when i_o is zero, the voltage across R_{SENSE} is zero, and the voltage across R_{SOURCE} is due to standing d-c bias current, i_{BIAS} , that flows from the positive d-c bus to the negative d-c bus, via MOSFETs Q_1 and Q_2 .

5 During the passive periods, the output voltage of amplifier 311 thus represents an amplified inverted version of the voltage across R_{SOURCE} , which itself represents the standing d-c bias current through MOSFET Q_1 . The output voltage of amplifier 311 due to the bias current is less than, but close to, the forward threshold voltage of diode D1. This diode therefore does not conduct during the passive periods.

10 During the active periods, when output current i_o flows through MOSFET Q_1 , the voltage at the output of amplifier 311 quickly tries to exceed the forward threshold voltage diode of D1, but is clamped to this voltage. The duty cycle of the active periods is very low relative to the passive periods, and thus the average output voltage of amplifier 311 essentially just represents the standing d-c bias voltage across R_{SOURCE} ,
15 inverted and multiplied by the gain of amplifier 311:

$$e_o(311) = - \frac{R_9}{R_8} i_{BIAS} \cdot R_{SOURCE}$$

The output voltage of amplifier 312 then becomes:

$$\begin{aligned} e_o(312) &= -V_{DD} \frac{R12}{R11} - e_o(311) \frac{R12}{R10} \\ &= - \left(e_o(311)_{REF} + e_o(312) \right) \frac{R12}{R10} \\ &= - \left(e_o(311)_{REF} - \frac{R9}{R8} i_{BIAS} \cdot R_{SOURCE} \right) \cdot \frac{R12}{R10} \end{aligned}$$

where $e_o(311)_{REF} = V_{DD} \frac{R10}{R11}$, and

$e_o(311)_{REF}$ represents the desired fixed reference value for the standing d-c bias current, i_{BIAS} , and;

$e_o(312)$, thus represents the amplified error between the desired and actual d-c bias current.

This error voltage is fed to the input of amplifier 301, via R13, such that, in addition to its other functions, amplifier 301 regulates i_{BIAS} to essentially the set reference level. Note that i_{BIAS} must of necessity also flow in MOSFET Q_2 , since the capacitor 47 blocks the flow of any d-c current through R_{SENSE} .

It remains now to add a means for regulating the common point of the floating power supply substantially to the midpoint potential between the positive and negative d-c bus voltages. This function is carried out by amplifier 313 which amplifies the difference between the positive and negative bus voltages, sensed by resistors R15 and

R16 respectively. The amplified difference voltage is fed as an input to amplifier 302, via resistor R14, such that, in addition to its other functions, amplifier 302 regulates the common point of the floating power supply substantially to the midpoint potential between the positive and negative bus voltages.

5 The novel invention as described above enables the production of a motor drive circuit which can reduce conductive emission noise and meet the requirements of Class A and Class B motor drives. A further advantage of the novel invention is that ground leak current is reduced to eliminate fault trip of the circuit due to excessive ground current. The reduction of ground leak current is of great importance for the drive of
10 compressor motors using high dielectric constant cooling materials such as R410A which will have an increased capacitance from motor frame to ground.

 Figure 27 shows modifications in the circuit of Figure 26 in which the feedback circuit for quiescent bias current is revised; and Figure 28 is a detailed overall circuit diagram of the common mode filter of the invention. Referring to Figures 27 and 28,
15 the main feedback loop around the amplifiers 301 and 302 is now via R47 and R27 to the sources of transistors Q_1 and Q_2 respectively. This feedback, directly to the sources of the MOSFETs, essentially forces the voltages e_{o301} and e_{o302} to follow the input voltages $e_{in\ 301}$ and $e_{in\ 302}$ respectively, overcoming the nonlinear transfer characteristics of the MOSFETs Q_1 and Q_2 , capacitors C1 and C13 prevent unwanted
20 oscillation of amplifiers 301 and 302 respectively. Overall linearity between e_o and e_{in} for each amplifier is significantly improved, versus that obtained with the circuit of Figure 26.

 With the above arrangement of feedback resistor connected directly to the source of the MOSFET, there is no feedback resistor directly around the amplifier itself. Thus
25 the output of amplifier 301 will saturate if $e_{in\ 301}$ goes negative, because transistor Q_1 cannot replicate negative input current, and the output of amplifier 302 would saturate if $e_{in\ 302}$ goes positive, because transistor Q_2 cannot replicate positive input current.

Separate “allowed polarity only” inputs are derived via diode D4 and R22 for amplifier 301, and diode D5 and R47 for amplifier 302. $e_{in\ 301}$ is positive during the positive period of $i_{com\ mot}$, and zero during negative periods. $e_{in\ 302}$ is negative during negative periods of $i_{com\ mot}$, and zero during positive periods.

5 Thus the output voltage of amplifier 301 does not saturate when $i_{com\ mot}$ is negative, since it receives no input during this period; instead, it stays essentially at the threshold voltage of Q_1 . Likewise, the output voltage of amplifier 302 stays essentially at the threshold voltage of Q_2 when $i_{com\ mot}$ is positive. Thus the outputs of each of these amplifiers remain at the desired MOSFET gate threshold level during their idle periods,
10 ready to drive current in their respective MOSFETs at the crossover points of $i_{com\ mot}$, with minimal crossover distortion.

 Note that the secondary winding 44 of the current-sensing transformer is essentially a current source. The voltage across R22 is therefore directly proportional to $i_{com\ mot}$, when this is positive. The voltage across R47 is directly proportional to $i_{com\ mot}$, when this is negative. The voltage drops across diodes D4 and D5 do not distort the
15 current waveform, not introduce any significant distortion of the current-dependent signals across R22 and R47.

 Amplifiers 311 and 312 in Figure 26 regulate the quiescent bias current via resistor R13, amplifier 301 and MOSFET Q_1 . The amplifier 313 in Figure 26 regulates
20 the potential at the common point of the source resistors via resistor R14, amplifier 302 and MOSFET Q_2 . These functions are reversed in the circuit of Figure 28. Amplifiers U2 and U3 (equivalent to amplifiers 311 and 312) regulate the quiescent current via R43 and amplifier U1B (equivalent to 302) and Q_2 . Amplifier U4 (equivalent to 313) regulates the potential at the common point of the source resistors via resistor R7,
25 amplifier U1A (equivalent to 301) and Q_1 . The swapping of these functions between Q_1 and Q_2 does not change the basic principle but the arrangement of Figure 28 has been found to be better in practice.

With reference to Figure 26 the clamping diode D1 across the amplifier 311 is one way of mitigating unwanted output voltage of amplifier 311 when output current flows through Q_1 to ground via 47. Ideally, however, the output of amplifier 311 should always represent just the quiescent bias current, without any superimposed component of the output current, and should not change during the pulses of output current. In practice, this method of Figure 26 of “clamping out” the output current component from the quiescent current feedback signal at the output of amplifier 311 generally does not allow sufficiently accurate regulation of the quiescent bias current, because the quiescent bias current feedback signal is corrupted to some degree during each pulse of output current.

In the circuits of Figures 27 and 28, components R50, R51, R52, D10 and d11 are added to solve this problem. Thus, voltage proportional to the output current carried by transistor Q_2 is developed across R50. This voltage is applied as a second input to amplifier 311/U2, via R52, so that it exactly cancels the voltage developed across $R_{SOURCE(Q2)}$ (R30 etc), caused by the output current component, which is applied to the input of amplifier 311 (U2) via R12. The net input to amplifier 311 (U2), via the combination of R12 and R52, is thus due only to the quiescent bias current that flows through $R_{SOURCE(Q2)}$ and Q_2 . It does not flow at the output into R50 or R51. The output of 311 (U2) now stays constant at a level that represents just the quiescent bias current, whether or not output current is flowing. With this arrangement, the clamping diode D1 in Figure 26 is no longer needed.

Although the present invention has been described in relation to particular embodiments thereof, many other variations and modifications and other uses will become apparent to those skilled in the art. It is preferred, therefore, that the present invention be limited not by the specific disclosure herein.